



**POLICE DEPARTMENT
CITY OF BURLINGTON**

MEDIA RELEASE

INCIDENT TYPE:	DATE/TIME REPORTED:	
Wanted Felon		
INCIDENT NUMBER:	LOCATION:	
Multiple	Burlington, VT	
INVESTIGATOR:	INVESTIGATOR CONTACT:	
Multiple	658-2704	
AUTHOR:	APPROVED BY:	
Sgt. My T. Nguyen	Lt. James Trieb	
SUSPECT:	AGE:	SUSPECT ADDRESS:
Shelly K. Sanders	36	Essex, VT

NARRATIVE:

The Burlington Police Department is currently seeking public assistance to locate Shelly K. Sanders (36). Sanders is a convicted felon who is under supervisor by the Vermont Department of Corrections and has absconded. There are currently four outstanding warrants issued for Sanders' arrest. The arrest warrants are for the following charges:

- Heroin Sale – Felony (Hold without bail)
- Aggravated Assault – Felony (\$10,000 bail)
- Retail Theft – Misdemeanor (\$2,500 bail)
- Possession of Stolen Property – Misdemeanor (\$500 Bail)

Sanders has a lengthy history of law-enforcement contacts, and his criminal records show the following:

- 11 instances of failure to appear at a court proceeding
- 5 felony convictions
- 12 misdemeanor convictions
- 4 assaultive crime convictions
- 5 violation of court orders or conditions conviction

The Burlington Police Department ask residents of Chittenden County with information to contact the Burlington Police Department at 802-658-2704 or your local police department at its respective number.



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Photo from 7-24-2019